SUPER-PRO COMMUNICATIONS RECEIVER

TECHNICAL DESCRIPTION A SP-400-X



OPERATING INSTRUCTIONS

A PRODUCT OF

HAMMARLUND MANUFACTURING CO., INC. 460 West 34th Street : New York 1, N. Y.



Fig. 1—Front view of "Super-Pro" model SP-400-X.

SECTION I—DESCRIPTION

1. GENERAL

- a. Features—The Series 400-X is a superheterodyne receiver for amplitude-modulated (AM) or continuous-wave (CW) code signals within the range of .540 to 30. megacycles, or 555 to 10 meters. This coverage is obtained in five switch-selected bands, the three highest of which can be "spread out" over the dial by a band spread control. An extremely wide range of selectivity is provided by a variable-selectivity crystal filter and variable-selectivity I-F transformers. Either manual or automatic sensitivity control can be selected by flipping a switch, and a noise-limiter circuit is also provided.
- b. Mechanical—For general use, cabinets are furnished for both Receiver and Power Supply. When furnished as rack models, both Receiver and Power Supply have front-panel notches to fit standard relay racks, dust covers fastened by knurled thumb nuts to front panel and rear edge of chassis, and bottom plates for protection against dust and damage. An interconnecting power cable is furnished with all equipment.

2. POWER SOURCES

a. A-C Operation . . . 105-125 Volts, 50-60 cps

180 watts average power consumption

b. Battery Operation . . .

6-volt storage battery, drain

6.25 amperes for heaters.

Five 45-volt "B" batteries, drain

117 milliamperes at 225 volts;

4.5 milliamperes at 90 volts.

One 45-volt "C" battery, drain

10 milliamperes.

3. WEIGHTS AND DIMENSIONS

a. Table Mounting:

Receiver . . .

Cabinet Dimensions: 121/4" high, 211/2" wide,

151/4" deep.

Weight, in cabinet: 67 pounds.

Power Supply . . .

Cabinet Dimensions: 75%" high, 135%" wide,

85/16" deep.

Weight, in cabinet: 28 pounds./

Loudspeaker . . .

Cabinet Dimensions: 121/4" high, 121/2" wide,

71/4" deep.

Weight, in cabinet: 11 pounds.

b. Rack Mounting:

Receiver . . .

Dust Cover Dimensions: 10" high, 17" wide,

145%" deep.

Panel Dimensions: $10^{15}/_{32}$ " high, 19" wide,

Weight complete: 49 pounds.

Power Supply . . .

Dust Cover Dimensions: 75%" high, 135%" wide.

85/16" deep.

Panel Dimensions: 8²³/₃₂" high, 19" wide

Weight, complete: 33 pounds.

Loudspeaker . . . Weight: 4 pounds.

4. FREQUENCY BANDS

a. List of Bands-Five frequency bands are marked on the front

panel (Fig. 2). Select the desired band by turning the BAND SWITCH knob right or left to the band indicated.

These bands are:

540 to 1240 kilocycles 1.24 to 2.86 megacycles 2.85 to 6.3 megacycles 6.3 to 14.0 megacycles 13.4 to 30.0 megacycles

b. Band Identification—Besides the markings on the front panel, a mask with windows shows a calibrated scale on the MAIN TUN-ING dial to correspond with the band selected by the band switch. This operation is automatic. When the band switch is turned, the

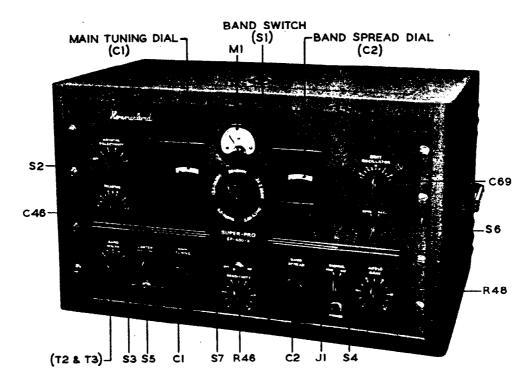


Fig. 2-Lay-out of controls referred to in text.

mask on the MAIN TUNING dial turns with it—they are geared together.

c. Band Spread — A separate BAND SPREAD control provides simplified tuning over a narrow frequency range. The BAND SPREAD dial has a scale reading from 0-100 through about 170 degrees. Starting from 100, the frequency covered by moving this dial will extend from that shown by the setting of the MAIN TUNING dial to some lower frequency, since the capacitance of the band-spread capacitor (C2) increases as the scale approaches 0 (zero). To cover a specific range with the BAND SPREAD dial, first set the MAIN

TUNING dial at the high-frequeny end of the band which is to be spread.

d. Dial Calibration—The MAIN TUNING dial is directly calibrated as follows and these calibrations hold true only when the BAND SPREAD dial is set at 100:

CALIBRATION

BAND	CALIBRATION ,
540 kc.—1240 kc.	10 kc. per division
1.24 mc.—2.86 mc.	20 kc. per division
2.85 mc.—6 3 mc.	50 kc. per division
6.3 mc.—14.0 mc.	100 kc. per division
	200 kc. per division
13.4 mc.—30.0 mc.	200 kc. per division

5. POWER OUTPUT

a. Rating—The total power output is approximately 8 watts. The total harmonic distortion of the output stage is less than 10% at this output and is, of course, less at lower levels. The Receiver has two output circuits with marked terminals along the rear of the chassis (Fig. 3).

b. 500 Ohm Terminals—These are for use where large amounts of power are needed, such as for loudspeaker (See Par. 7f), recorder or for a 500-ohm transmission line. All power output measurements and all audio-frequency fidelity readings are to be taken at these terminals.

c. PHONES Terminals—These are connected in parallel with the phone jack on the front panel, and provide reduced power for earphones (see Par. 20b).

SECTION II—INSTALLATION AND OPERATION 6. INITIAL PROCEDURE

Precaution—UNPACK THE EQUIPMENT CAREFULLY. CHECK IT THOROUGHLY TO DETERMINE WHETHER IT HAS BEEN DAMAGED DURING SHIPMENT. If any of the equipment has been received in damaged condition immediately notify the carrier who delivered it. File a claim for damages with the carrier, because any damages incurred in transit are the responsibility of the carrier.

7. INSTALLATION

a. Connection to Power Supply—Connect Receiver to Power Supply as follows:

(1) Remove the sheet-metal covers from terminal strip (E4, Fig. 3) on rear of Receiver and from terminal strip (E1, Fig. 3) on Power Supply. See that all ten screws on each strip are unscrewed at least three turns. Then attach one end of the connector cable to each terminal strip exactly as shown in Fig. 3 and tighten all screws securely. Make certain that each slotted spade lug on the cable strips makes contact with its respective screw terminal only, since a lug jammed between two screws could cause considerable trouble. Immediately

replace both metal covers and do not remove them while the Power. Supply is connected to the a-c power line.

(2) The spacing of spade lugs on cable terminal strips is exactly the same as the spacing of screws on Receiver and Power Supply. If the two fail to go together easily, DON'T USE FORCE. Be sure all screws are unscrewed far enough. If a spade lug has been bent or pushed out of place by rough handling, straighten it and try again. Spade lugs should slip under screws from the top.

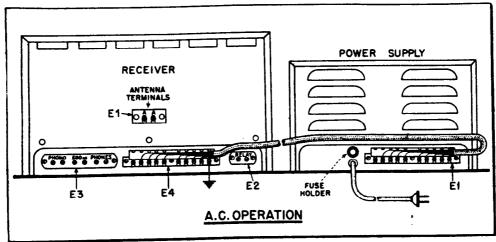


Fig. 3—Connectons for power cable—A.C. operation.

b. Connection for Battery Operation—A cable for use in battery operation is available on special order. This cable (W2 in Parts List) has only one terminal strip. The other end of the cable is made up of eight loose wires. Connect this cable according to Fig. 4 (note the color code for the eight loose wires), or make up connections to serve the purpose. Connect the battery cable to the Receiver first and replace the terminal cover before making connections to the batteries. When disconnecting battery operation, disconnect the battery cable from the receiver. All operations of the Receiver are the same with either the Power Supply or the battery set-up.

c. Antenna—The choice of an antenna is usually governed by the space available for installing it and the type of service (frequency bands, directivity, etc.), in which the Receiver is to be used. While the high sensitivity of the "Super-Pro" makes the antenna problem less critical than it would be for a less sensitive receiver, a good antenna system assures maximum satisfaction to the user. The following comments are offered as a guide to some basic antenna design considerations. Detailed information on antennas has been widely published and should be consulted for answers to special problems.

(1) Wide-Band Antenna: For general use over a wide range of frequencies such as is covered by the Super-Pro, the antenna may

consist of a horizontal wire 50 to 75 feet long suspended between insulators and located in the clear and as far off the ground as practicable. Avoid running the antenna close to and especially parallel to an electric power line. If the antenna must run near a power line, run the antenna at right angles to the line.

Connect a single-wire lead-in to the end of the antenna nearest the Receiver and try to have the lead-in wire leave the antenna approximately at right angles. Connect the lead-in to one of the "A" terminals (on terminal strip E1, Fig. 3) at the rear of the Receiver. Connect the other "A" terminal to a good ground, preferably not to the Receiver chassis. Run this ground lead to a water pipe or to a metal rod driven into the ground deep enough to reach moist earth. Keep the length of the ground lead as short as possible. Make the best possible electrical connections between the antenna and its lead-in and between the ground lead and "ground."

- (2) Narrow-Band Antenna: For high receiving efficiency over a narrow band of high frequencies, a tuned antenna connected to the Receiver through a balanced lead-in is desirable. The tuned antenna may be a doublet consisting of two lengths of horizontal wire each approximately one-fourth the wavelength at the middle of the desired band and connected by an insulator. The balanced lead-in may be a twisted pair of well insulated wires each connected to one of the halves of the doublet either side of the center insulator. For the Super-Pro this lead-in should have approximately 100 ohms impedance. At the Receiver, connect each wire of the twisted pair to one of the "A" terminals. Do not ground either "A" terminal. Doublets are "directive" in that they receive best those signals which come from a point at right angles to their length. Remember that tuned antennas, while excellent for the particular narrow band they were designed to cover, may be very much less efficient than the long simple antenna described above when signals are sought in some other band.
- d. Chassis Ground: It is not usually necessary to ground the Receiver chassis, but this can be done by connecting the ground lead to the left-hand PHONO or to the left-hand PHONES terminal (located on terminal strip E3, Fig. 3). These two terminals are grounded to the inside of the chassis.
- e. Earphones: Plug a headsest into the PHONES jack (J1, Fig. 2), or connect it to screw terminals marked PHONES on rear of chassis. No matching transformer is necessary (see Par. 20b).
- f. Loudspeaker: The permanent magnet dynamic loudspeaker supplied with the Receiver has a transformer mounted or its housing. This transformer matches the voice coil of the loudspeaker to the 500-ohm output terminals (on terminal strip E3, Fig. 3) located at the rear of the chassis (marked 500 ohms). For loudspeaker operation,

connect the two-wire lead attached to the terminals of the loudspeaker transformer to the 500-ohm terminals on the Receiver. Disconnecting the loudspeaker will not impair the operation of the Receiver.

g. Power Transformer Primary Tap: Before plugging the power cord into the a-c line, remove bottom plate from Power Supply to see that power cord is properly connected for the a-c voltage of the power line being used. One wire of the power cord is permanently connected to the fuse-holder (E3, Fig. 5); the other wire is connected at the factory to one of the screw terminals on terminal strip E2 (Fig. 5). These screw terminals are marked 105, 115 and 125, and are connected to primary taps on the power transformer. See that the power cord is connected to the screw terminal most closely agreeing with the available a-c line voltage and replace the bottom cover plate.

h. Line Switch: Turn the OFF-ON switch (S7, Fig. 2) on the Receiver front panel to OFF and plug the power cord of the Power Supply into the a-c powerline.

8. PREPARATION FOR USE

- a. Recheck: After installation, again look over the equipment for mechanical defects or damage caused by shipping, handling and so forth.
 - b. Tubes: Receiver and Power Supply tubes are in their proper

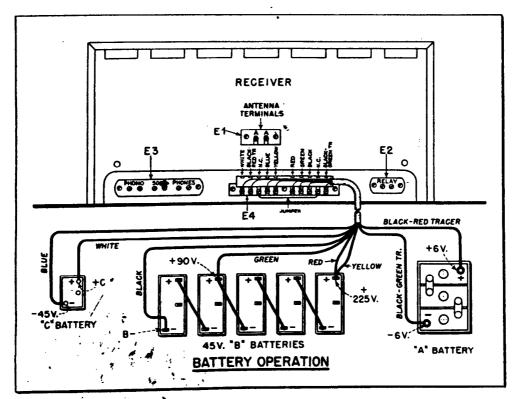


Fig. 4—Connections for power cable—battery operaton.

sockets when this equipment is packed for shipment. Remove cardboard jackets from tubes in Power Supply and cheek to see that all tubes are in proper position before attempting to eperate the Receiver.

(1) Receiver: To inspect tubes in the rack-mounting type Receiver it is necessary to remove the dust cover. Do this by removing thumb nuts which hold cover to front panel and rear edge of chassis. Leave dust cover off until Receiver is operating satisfactorily. If Receiver is mounted in a cabinet, just raise lid in top of cabinet. The Receiver uses the following tubes:

Ref. No.	Түре		Function
Vl	6K7		lst RF Amplifier
V2	6K7		2nd RF Amplifier
V3	6L7		1st Detector (mixer)
V 4	6 J 7		H-F Oscillator
V 5	6K7	4.5	1st, IF Amplifier
V 6	6SK7		2nd IF Amplifier
V 7	6SK7		3rd IF Amplifier
V 8	6H6	,	2nd Detector
V9	6N7		Noise Limiter
V10	6SJ7		Beat Oscillator
V 11	6SK7	•	AVC Amplifier
V 12	6H6	•	AVC Rectifier
V13 .	6J 5		/ lst AF Amplifier
V14 .	6 F 6		2nd AF Amplifier (driver)
V15	6 F 6		3rd AF Amplifier (output)
V16	6F6		3rd AF Amplifier (output)

The proper location of these tubes is shown in Fig. 7 and on the diagram attached to the top of the tuning unit. Make sure that tubes V1, V2, V3, V4 and V5 have leads connected to their grid caps.

(2) Power Supply: Remove the cabinet or dust cover from the Power Supply and remove the cardboard jackets from the two rectifier tubes. The Power Supply uses the following tubes:

Ref. No.	ТүрЕ	FUNCTION
V 1	5U4G	"B" Rectifier
V2	5Y3GT/G	"C" Rectifier

Tube 5U4G goes into the socket nearest the corner of the Power Supply chassis (see Fig. 6).

c. Adjustments: The Super-Pro is adjusted before shipping. No adjusting should be necessary except to check for the correct primary tap on the power transformer (PAR. 7g).

9. OPERATION

a. Radiophone Reception: Set the front panel controls (Fig. 2) as follows:

Position
OFF
on arrow
3
Off
AVC
10
100
MOD
6
REC
0

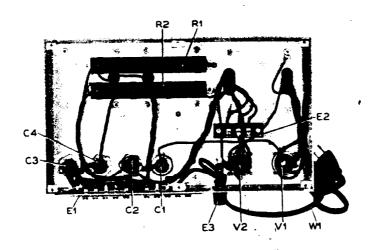
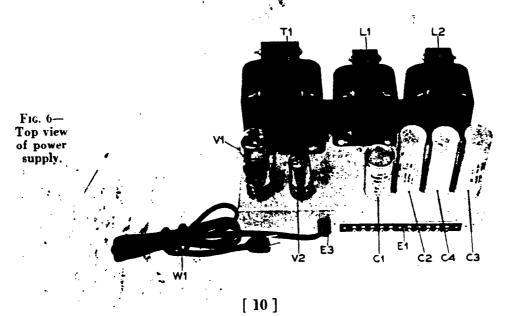


Fig. 5—Bottom view of power supply.



(1) Throw OFF-ON power switch in center of panel to ON. This

puts Receiver in operation.

(2) Adjust band switch (S1, Fig. 2) to a band which is likely to be very active. This will facilitate the process of getting familiar with the various adjustments. If interference is not serious, BAND WIDTH control can be adjusted to a wider band width (higher number), depending upon the degree of fidelity desired. In general, adjust this control to band width giving best tone with least interference.

- (3) Do all tuning, with or without the meter with BAND WIDTH control set at 3. Other settings give wider bands, making exact tuning difficult. Make band width adjustments after signal is tuned properly.
- (4) LIMITER-OFF-ON control turns noise limiter on and off. The noise limiter will be most valuable on the higher frequencies, where interference from automobile ignition system is most bothersome.
- b. Code Reception: Flip AVC-MANUAL switch to MANUAL and turn down SENSITIVITY control to provide proper sensitivity.
- (1) On strong signals, do not turn SENSITIVITY control all the way on, because it will cause overloading. If the AUDIO GAIN control is set at about 7, it is possible to regulate volume by using only the sensitivity control.
- (2) To turn on the beat oscillator, set SIGNAL-MOD-CW switch at CW. The BEAT OSCILLATOR control varies the pitch of the beat between oscillator and incoming signal. Use beat oscillator for code reception and for locating weak modulated signals.
- (3) Fading signals can be improved by returning AVC-MANUAL switch to AVC.
- c. Cyrstal Filter: First three positions of CRYSTAL SELECTIV-ITY control, are generally used for radiophone reception and will serve for code reception where interference is not serious. Last two positions are intended for code reception only since they provide so narrow a band that "phone" signals are usually unintelligible. After adjusting CRYSTAL SELECTIVITY control for desired degree of selectivity, use PHASING control to eliminate or reduce any heterodyne interference or "whistle" which may be present.
- d. Receiver Silencing: Receiver can be silenced by flipping the SEND-REC switch (S6, Fig. 2) to SEND. This operation opens the "B" supply to the R-F and 1st detector tubes (V1, V2 and V3). The Receiver then remains ready for instant service during transmission periods. Note also that instead of using the SEND-REC switch, a relay may be connected to the RELAY terminals (E2, Fig. 3) at rear of Receiver and silencing controlled by relay action, actuated, for example, by the associated transmitter. When using a relay for silencing, flip SEND-REC switch to SEND (open) and leave it there. While the

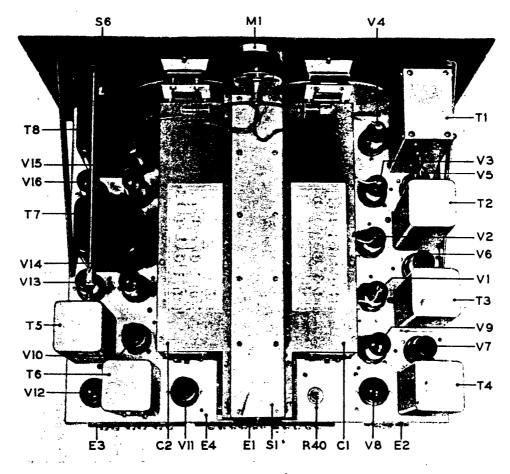


Fig. 7—Top chassis view showing arrangement of components.

transmitter is operating, the relay should remain open; when the transmitter is "off the air," the relay contacts should close to restore Receiver operation.

- e. Phono Operation: Leads from a phonograph pickup may be connected to the PHONO terminals (on terminal strip E3, Fig. 3) at the rear of the Receiver. (Note that the left-hand terminal of this pair is grounded to chassis.) Use the SEND-REC switch (S6) as a "phono-radio" switch by flipping it to the SEND position, thus eliminating radio intereference and making it unnecessary to hunt for a "dead spot" on the tuning dial.
- f. Tuning: All tuning can be done with the MAIN TUNING control. In this case, leave the band spread dial at 100. BAND SPREAD control spreads out a narrow band of frequencies below the frequency to which the main dial is set. This control operates continuously throughout the entire tuning range of the Receiver, and signals can be spread out in any one of the five bands. See Par. 4c.

g. Earphone Operation: For earphone operation, plug earphones into the PHONES jack (J1, Fig. 2) provided for them on the front panel, or connect them to the PHONES terminals on the rear of the Receiver chassis. These terminals are connected in parallel with the jack on the front panel.

h. S-Meter Tuning: The S-meter (M1, Fig. 2), a tuning guide, operates only when the Receiver is set for AVC. Its reading increases as the Receiver approaches resonance with the incoming signal. Exact resonance is shown by the greatest reading of the meter. BAND WIDTH control must be set at 3 for accurate tuning by means of the meter. A screwdriver adjustment (R40, Fig. 7) at the rear of the chassis varies the resistance in shunt with the meter. By means of this adjustment, an "S9" reading may be obtained on any input between approximately 10 and 10,000 microvolts. The normal factory adjustment is made on an input of 50 microvolts, and when so adjusted each "S" number represents a change in signal input of approximately 6 decibels, or a ratio of two-to-one.

SECTION III—CIRCUIT ARRANGEMENT

10. RF AMPLIFIER

a. Antenna Circuit: The antenna is coupled to the grid of the 1st RF amplifier (VI) through an input transformer having an untuned primary and tuned secondary. The terminals of the primary coils are ungrounded, and are connected through a double-pole section (S1A) of the band switch to the "A," "A" terminals (E1) on the rear of the tuning unit. This symmetrical arrangement of the antenna primary coils permits full advantage to be taken of the noise-reducing properties of a balanced transmission line lead-in. The impedance of the input circuit averages approximately 100 ohms throughout the tuning range of the Receiver.

b. Amplifier Stages: There are two stages of RF amplification preceding the first detector or mixer. These stages are coupled by means of RF transformers having tuned secondaries and low inductance untuned primaries. The plates of the two RF amplifier tubes (V1, V2) are shunt fed through RF chokes L35, L36 and are coupled to their respective tuned circuits through fixed capacitors C26, C30. This shunt feed keeps plate voltage off the tuned RF amplifier circuits. Two stages of RF amplification, in the frequency range covered by the 540-1240 kc hand, normally provide more selectivity than is desirable for the reception of high-fidelity programs. To prevent loss of audio quality resulting from RF side-band cutting, resistors (R4, R8) have been placed in series with the secondaries of RF transformers L14, L19, to broaden their pass band.

11. HF OSCILLATOR

The HF oscillator operates at a frequency 455 kc. (the frequency for which the IF amplifier is adjusted) higher than that of the incoming signal. The oscillator section of the variable tuning capacitor (C1D) has the same capacitance and plate shape as the RF sections (C1A, C1B, C1C). The constant 455 kc. frequency difference is maintained by means of a padding capacitor in series with the variable, together with appropriate values of oscillator inductance and parallel trimmer capacitance.

12. FIRST DETECTOR

The 1st detector employs a 6L7 pentagrid mixer (V3). Its injection grid (grid No. 3) is coupled to the HF oscillator cathode, and its signal grid (grid cap) is coupled to the plate of the second RF amplifier tube (V2) by means of the second RF transformer.

13. CRYSTAL FILTER

a. Controls: The Quartz Crystal Filter (T1) couples the 1st detector (V3) to the 1st IF amplifier (V5). Its selectivity can be varied in definite steps by the CRYSTAL SELECTIVITY switch (S2) controlled from the front panel by knob and pointer. In addition, its selectivity characteristic can be greatly sharpened on one side or the other (to avoid heterodyne "whistle") by adjusting the PHASING capacitor (C46), also controlled by a knob on the front panel.

b. Variable Selectivity: Curves A and B, Fig. 8, show Receiver selectivity curves which indicate certain effects of the Crystal Filter. When the CRYSTAL SELECTIVITY switch is set at OFF, the quartz crystal is short-circuited and signal voltages present in the secondary of the 1st detector plate coil (L26) are impressed directly on the control grid of the first IF amplifier tube (V5). At any other setting (1 to 5), the quartz crystal is in use and acts as an extremely high "Q," high impedence, series tuned circuit interposed, between the secondary of plate coil L26 and the 1st IF grid circuit (L27, C48), which constitutes the load into which the crystal

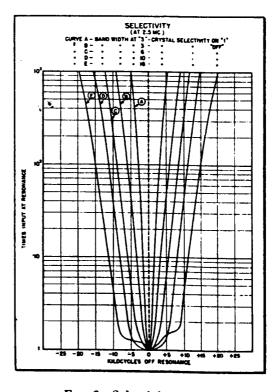


Fig. 8—Selectivity curves.

works. Selectivity is varied by altering the impedence of this parallel tuned circuit (L27, C48), which is accomplished by adding resistance. (R17, R18, R19, R20) in series with coil L27-and capacitor C48.

14. I-F AMPLIFIER

The intermediate-frequency amplifier has three stages consisting of three coupling transformers (T2, T3 and T4) and three pentode amplifier tubes (V5, V6 and V7) of the remote cutoff or super-control type. The first two transformers (T2, T3) are identical, and have tuned primaries as well as tuned secondaries. The secondary coils are fixed in position, while the primary coils are mounted on slide rods permitting them to move back and forth with respect to the secondaries, thus changing the degree of inductive coupling between them. When the coils are farthest apart the coupling is at its lowest value and the transformers exhibit their maximum selectivity or minimum band width. Conversely, when the coils are pushed close together the coupling is greatly increased and minimum selectivity or maximum band width results. At any adjustment between these two extremes, an intermediate degree of selectivity is obtained.

15. SECOND DETECTOR

The 2nd detector (V8) is a twin diode operated with both plates and both cathodes connected in parallel. Its IF input is obtained from the untuned secondary of coil L32 in transformer T4 in the plate circuit of the 3rd IF amplifier (V7). To facilitate operation of the limiter tube (V9) the diode load resistance is divided into two and approximately equal parts. One part, R33, is placed between the paralleled cathodes and ground and is by-passed (for IF) by a small capacitor (C66). The other part is between the low-potential end of the secondary and ground, and is made up of R29, R30 and R31. Resistor R29 and two small capacitors (C64, C63) constitute a filter to prevent IF voltages from reaching resistor R31 and the AUDIO GAIN control (R48).

16. NOISE LIMITER

The noise limiter tube (V9) is a 6N7 class B twin triode with its two grids and its two plates connected in parallel in order to secure the lowest possible impedance. The circuit is designed to limit interferences of very short pulse duration such as caused by auto ignition and other similar disturbances. It is designed to work with or without the AVC system and will automatically follow widely different signal levels. Some distortion results at higher modulation percentages but this is unavoidable if effective noise limiting is to be obtained. An "on-off" switch is provided.

17. AVC AMPLIFIER AND RECTIFIER

Special amplifier and rectifier stages are employed in order to give most satisfactory AVC action. AVC voltages are applied to the two RF stages and to the first two IF stages and compensate for variations in signal strength due to fading. A different rate of compensation is required for voice modulated signals, than for code signals. This is automatically adjusted when the beat frequency oscillator is turned on or off.

18. "S" METER

The "S" or Signal Strength Meter (M1) is connected for use when the AVC-MANUAL switch (S5) is thrown to AVC. This meter shows the relative strength of the received signal. The centrally located dial is calibrated in units of 1 to 9. A variable control (R40) on the rear of the chassis allows the meter to be adjusted to read "S-9" on any

signal from 10 to 10,000 microvolts. The normal factory adjustment for approxi-"S-9" is mately 50 microvolts. Each division represents a ratio of approximately 2 to 1 over the previous division. Thus each division represents a 6db step. The sensitivity control (R46) must be set

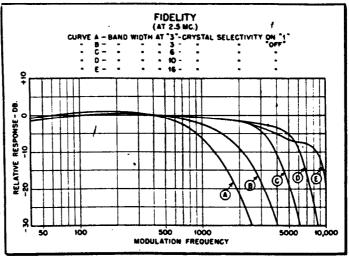


Fig. 9-Audio fidelity curves.

at maximum (position 10) for maximum "S" meter accuracy. This "S" meter can also be used as a tuning meter since it will show maximum reading at resonance. In this case, to obtain a relatively sharp resonance indication, the BAND WIDTH control should be set at position 3.

19. BEAT OSCILLATOR

The beat oscillator tube (V10) and associated oscillator circuit (T5) provide a voltage at approximately the intermediate frequency. This voltage, when introduced into the input circuit of the 2nd detector (V8) by means of a small coupling capacitor (C60), mixes with the I-F signal being delivered to the detector by the 3rd I-F amplifier (V7).. The mixture of these two similar frequencies results in a "beat" or difference frequency in the output of the 2nd detector. The beat oscillator frequency is adjusted so that the pitch of this difference

frequency falls within the audio-frequency range. Fine adjustment of the beat frequency pitch is accomplished by means of the BEAT OSCILLATOR control on the front panel which turns a small variable capacitor (C69) in transformer T5. The beat oscillator is turned on by throwing the SIGNAL-MOD-CW switch (S4) to CW. In addition to being necessary for proper reception of CW signals, the beat oscillator is useful for locating weak signals of any kind.

20. AF AMPLIFIER

a. Circuits: The AF amplifier has three stages, using one 6J5 triode (V13) and three 6F6 pentodes (V14, V15, V16). The grid of the first tube (V13) is connected to the moving arm of the AUDIO GAIN control (R48) through a blocking capacitor (C82). Its plate is coupled to the grid of the second AF amplifier by means of capacitor C83, plate resistor R53 and grid leak R54. The second amplifier tube (V14), while a pentode, is operated as a triode by connecting its plate and screen together. It drives the output tubes (V15, V16) through a push-pull input transformer (T7). The output tubes (V15, V16) are also triode-connected pentodes and are operated as class AB₂ amplifiers.

b. Output Transformer: The output transformer (T8) has two secondary windings; a 500-ohm secondary (4-5) for power output, and a secondary for earphones (6-7) designed to deliver about 3% of the output power into an 8000-ohm resistive load when the 500-ohm secondary is connected to a matching load such as the loudspeaker (see Par. 7f). The turns ratio and resistance of the earphone winding are such that the power delivered to any load between 8000 ohms and 80 ohms varies less than 6 db, and the power input to a 250-ohm load is but 2 db greater than that to a 4000-ohm load. Fig. 9 shows curves of overall audio fidelity with different settings of the CRYSTAL SELECTIVITY and BAND WIDTH controls.

21. POWER SUPPLY

The Power Supply furnishes "A," "B" and "C" voltages for the Receiver. The "A," or heater voltage, is 6.3 volts AC obtained from a separate secondary winding (1-2) on the power transformer (T1, Fig. 18). "B" voltage is obtained from the center-tapped high-voltage secondary (7-8-10) connected to the plates of the "B" rectifier tube (V1). After this voltage is rectified, it is filtered by the combined action of the first filter choke (L1) and the two filter capacitors C1 and C2. This provides 380 volts DC for the plates of the power output tubes in the Receiver. Further filtering by the second filter choke (L2) and the first two sections of capacitor C3 provides 250 volts DC for the plates of the remaining tubes in the Receiver. Approximately 100 volts DC for the screen grids of the Receiver tubes is obtained from the tap on the bleeder resistor (R1), which is by-passed by the remaining section of capacitor C3. Negative "C" voltage is obtained

TABLE 1 - INTERNAL CONNECTIONS TO TUBE BASE PINS

TUBE TYPE	BASE	PIN I	PIN 2	PIN 3	PIN 4	PIN 5	PIN 6	PIN 7	PIN 8
ens.	octa?	she11	heeter	plate		grld		heater	cathode
676	ectal	she11	heater	plate	SCTOOR	grid		beater	cathode
5Y30T/6	octo1		filement		plate .		plate		filament
*617	octe1	shell	hoater	plate	SCTOOR	suppressor		heater	cathode
*6L7	ects1	shell	heater	plate	SCTOOR	Inj. grid		heater	cathodo
6116	ectel	she11	heater	plote (2)	cathode (2)	plate (1)		heater	cathode (1
*6J7	ecte1	she 11	heater	plato	SCTOOR	suppresser		heater	cethode
687	ectel	obell	heater	plate (2)	gr1d (2)	grid (1)	plate (1)	heater	cathoda
65.17	octo1	she 11	hoater		grid	cethode	screes	heater	plate
65 K7	ectel	shell	hester	suppresser	grld	cathodo	SCTOOR	heater	plate
5046	octa1		filament		ploto		ploto		filament

TABLE 3 - SOCKET TERMINAL RES	SISTANCE	VALUES
(All measurements made between sochet t	ermina and	chasels)
RECEIVER		

		RECEIVER		
TERMINAL	PIN	VARI	ABLE	RESISTANCE IN OHMS
HANE	NO.	REF. NO.	SETTING	IN UNHS
V1 grid	CAP	244 244	AVC	1.160.000 515.000
V1 plate	3	3¥2 3¥2	SEND REC	infinity 18,032
V1 screen				11,500
V2 grld	CAP	2M# 2M#	AVC	1.160.000 515,000
V2 plote	3	5¥2 5¥2	SEND REC	infinity 10.092
Y2 screen	•			11.500
V3 sig. grid	CAP			510,000
V9 plate	3	Sv2 Sv2	SEND	infinity 20,000
V3 screen	•	5w2 5w2	SENO	infinity 42,000
V3 inj. grid	5			50,000
VE grid	CAP			50,000
VE ploto	3.4,5			30,000
V8 cathode	•			.01 - 1.2*
V5 grid	CAP	SV4	AVC	670,000
	ł	SVA R56	MAN }	14,600
		544 R56	MAN }	10,300
V5 plate	3			20,000
V5 screen	1			11,500
V6 grld	•	314	AVC	670,000
1 ,	1 . ,	" SW4 R56	MAN }	14,600
		3V2 . , R\$6	mm }	10,900

TERHINAL	PIN	VARI	ABLE	RESISTANCE
NAME	NO.	REF. NO.	SETTING	IN OHMS
V6 screen	6			11,500
Y6 plate	•			20.000
Y7 grid				10,300
¥7 screen	6			68,000
V7 plate				20,000
V0 plates	y.5			217.000
V8 cathodes	4,8			250,000
Y9 plates	3.6			250,000
V9 grids	4,5			1,220,000
Y9 bester	7			4
V9 cathode	•	545 545	OH OFF	117.000 infinity
V10 grid				100,000
VIO screen	•	5¥3 5¥3	MOD CM	523,000 infinity
A76 bjese	•	5¥3 5¥3	CW	73.000 Infinity
Via grid	•		†	10,300
Aff scloou	•		1	68,000
Vil plate	•	 		20,000
V12 pletes	3.5			34,300
VIS plate	3	<u> </u>		69,000
V13 erl4	5	† <u> </u>		\$10,000
VAS plate	3,4			18,600
V14 grid	5	1		510,000
V15 plate	3.4		 	19,400
V15 9r14	5	1		320
TES cothodo	•			750
V16 plete	5.4		Τ	19,500
V16 grid	8			320
V16 cathode	•			750

TABLE 2 - TUBE SOCKET VOLTAGES (RECEIVER)

Socket	Tube		VOLTS /	T SOCKET T	ERMINAL	NUMBER	
No.	No.	3	4	5	8.	7	8
X1	V1	+250	+135		+195	6.3AC.	. ;
X2	V2	+250	+135		+195	A. SAC	, 0
X3	٧3	+250	+115			6.3AC ,	•
X4	V4	+150**	+150**	+150**		6.3AC	
X5	V5	+250	+135	0		6.3AC	•
X6	76	0	-43	0	+135	6.5AC	+250
X7	٧7	0	-1.5	0	+100	6.3AC	+240
8 X	78	2	+.4	2		6.3AC	+.4
X9	٧9	+.4	•	0	+.4	4.OAC	2
X10	V10	0		0	+40	6.3AC	+155
X11	V11		-1.5	0	+110	6.3AC	+240
X12	V12	-3.2	, 0 ,	-3.2	1	6.3AC	٥
X13	V13	+110	*		-3.2	6.3AC	•
X14	V14	+240	+240		-20	6.3AC	•
X15	V15	+380	+580	0		6.3AC	+38
X16	V16	+980	+380	0	l	6.3AC	+38

^{*}Terminals 1 and 2 of all sockets are at zero potential with respect to chassis.

The above voltage reedings are based on/an a-c line voltage exactly equal to the primary tap on the power transformer - higher or lower line voltage should result in corresponding variations in these readings.

All d-c readings are based on the use of a meter having a resistance of 1000 ohms per volt, and are taken between socket terminals and chassis.

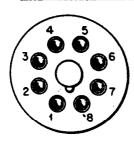
SENSITIVITY and AUDIO GAIN should be set at a 0.

SIGNAL-MOD-CW switch should be on CW.

AVC-MANUAL switch should be on MANUAL.

SEND-REC switch should be on REC.

LIMITER switch should be ON.



OCTAL BASE

(BOTTOM VIEW)

TABLE 4 SOCKET TERMINAL RESISTANCE VALUES

(All measurements made between socket terminal and chasels)

POWER SUPPLY

TERMINAL NAME	PIN NO.	RESISTANCE IN OHMS
V1 plate	4	40
V1 plate	6	40
V1 filament	2, 8	19,500
V2 plates	4, 6	28,500
V2 filament	2. 8	22

Fig. 11—Tube socket terminals.

^{**}Varies widely with different tubes; also with dial metting.

from a tap (9) on the high-voltage secondary connected to the filament of the "C" rectifier tube (V2). The rectified output from the plates of tube V2 is filtered by the three sections of resistor R2 and the three sections of filter capacitor C4. When connected to the Receiver, the voltage at the end of this filter is approximately minus 50.

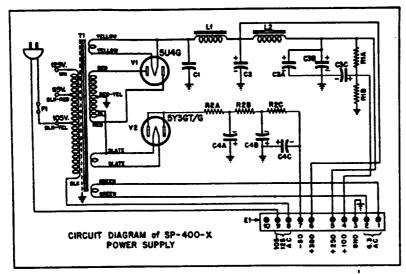


Fig. 10— Power supply diagram.

SECTION IV—MAINTENANCE

22. GENERAL

Servicing adjustments and repairs should not be attempted by unqualified persons. Satisfactory operation of radio receivers depends partly upon several external mechanical conditions. In case of trouble, look over all the external equipment before taking the Receiver from its rack or cabinet. For example, examine the following items to see that the apparatus is in good mechanical condition, that connections are good and are made correctly, and, that all plugs and sockets are clean:

- (1) Antenna and lead-in or transmission line.
- (2) Ground.
- (3) Earphones or speaker, including cord and plug.
- (4) Power cable and plug.
- (5) Line fuse.

23. TUBE CHECK

Test vacuum tubes regularly and replace any showing low sensitivity. Loss of sensitivity, noisy operation and certain other deviations from normal Receiver performance frequently can be traced to wornout or defective tubes. Never undertake an alignment check without first making sure that Receiver performance cannot be restored to normal with a good set of tubes.

24. CONTINUITY TESTS

If the Receiver is inoperative, it may have a shorted filter or

by-pass capacitor or an open resistor. Remove the cabinet or bottom cover plate to get at all parts. Measure socket voltages and compare them with TABLE 2. (Consult Fig. 11 and TABLE 1 for key to tube base pin connections.) If this measurement does not reveal the trouble, start checking socket terminal resistance values against TABLE 3. (Receiver) or TABLE 4 (Power Supply). Obtain values of resistors and capacitors by locating the reference number on the proper circuit diagram and looking it up in the Table of Parts, Section V. In checking these resistance values be sure to set the "variable" controls to the positions specified in the table.

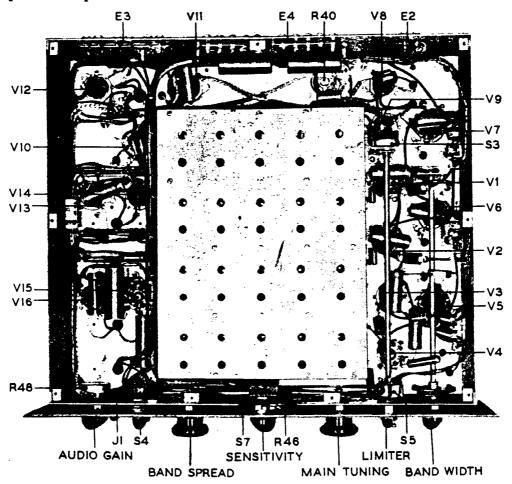


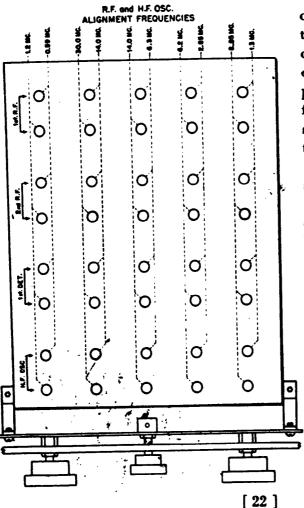
Fig. 12-Bottom view of chassis.

25. ALIGNMENT—GENERAL

When either selectivity or sensitivity or both appear to be below normal and all tubes have been tested, check the alignment. Remove the dust cover or cabinet and bottom cover plate of the Receiver to get at all parts for making adjustments. Caution: Any changes from original settings will be small so use great care when checking adjustments. This is especially true of the HF oscillator

circuits, which should NOT be disturbed unless the MAIN TUNING dial is definitely known to be off calibration.

a. Signal Generator: This should be an accurately calibrated instrument producing amplitude-modulated radio-frequency signals. In addition to 455 kc. (the IF), the frequency range required of the signal generator depends on the tuning range of the receiver to be aligned. The RF alignment frequencies required for the Series 400-X Super-Pro are shown in Fig. 13. The second harmonic can generally be used when the fundamental frequency is not available. For example, a signal generator covering all frequencies from 455 kc to 15 mc could be used to check the highest frequency band by using the second harmonic of 15 mc to provide the 30 mc called for in Fig. 13. The signal generator should have an output of approximately 100 microvolts and an output impedence of approximately 100 ohms for best results when aligning the RF and HF Oscillator circuits. For IF alignment these values are not critical. The frequency calibration of the signal generator is extremely important if the Receiver dial calibration is to be correct.



b. Output Meter: The output meter should respond to the modulation frequency of the signal generator, preferably 400 cps, and should provide at least half-scale deflection for 10 volts. Its resistance should be greater than 500 ohms.

c. Tools: An insulated screwdriver 9/64" wide and .025" thick at the bit, is required for alignment of the Receiver.

d. Preliminary Procedure: Throw the OFF-ON switch to ON and permit the Receiver to warm up for about an hour before beginning adjustments. Connect the output meter to the 500-ohm terminals located at the rear of the Receiver chassis (see Par. 7f).

Fig. 13—R.F. and H.F. osc. alignment frequencies and location of adjustments

26. ALIGNMENT PROCEDURE

a. Preliminary Setup: Adjust the signal generator to approximately 455 kc and connect its output to the control grid cap of the 1st detector tube (V3) through a fixed capacitor (anything larger than 100 mmf will do). Set the front panel controls as follows:

SENSITIVITY	.:0 🐫 🕖
AVC-MANUAL	MANUÁL
SIGNAL-MOD-CW	MOD'
SEND-REC	REC
BAND SWITCH	2.85-6.3 mc
AUDIO GAIN	10
CRYSTAL SELECTIVITY	OFF
PHASING	on arrow
BAND WIDTH	3
BAND SPREAD DIAL	100

b. IF Alignment Check:

- (1) Set the MAIN TUNING dial near 2.85 mc, but be careful not to tune in a powerful local signal. Set the CRYSTAL SELECTIVITY switch on 3, the AVC-MANUAL switch on AVC, and advance the SENSITIVITY to 10. Turn off the modulation of the signal generator and adjust its frequency slightly to produce maximum deflection of the "S" meter. The adjustment of the signal generator in this manner is necessary in order to get exact agreement with the natural period of the particular quartz crystal in the Receiver being checked. After reducing SENSITIVITY to 0, the modulation may be switch on, but the tuning adjustment of the signal generator must not be altered until the alignment check has been completed. Return the CRYSTAL SELECTIVITY and AVC-MANUAL controls to their original settings of OFF and MANUAL and advance the SENSITIVITY control until a suitable output meter reading is obtained. A half-scale reading in the region of 5 to 10 volts will be satisfactory.
- (2) Now check the alignment of both upper (grid) and lower (plate) air trimmer capacitors in IF transformers T2 and T3 and the single trimmer in T4 for peak reading of the output meter. If one or more of these adjustments results in a sizeable increase in output, reduce the SENSITIVITY control enough to bring the meter reading back to half-scale. Alignment of the plate circuit of the crystal filter (T1) can be tested in the same way by means of the lower adjusting screw on the side of the unit. This screw varies the position of the powdered iron core in coil L26. Do not change the setting of the upper adjusting screw which tunes grid coil L27, as this circuit cannot be adjusted properly with the output meter. It can, however, be aligned by the "visual" method using a frequency-modulated signal

generator and cathode-ray oscilloscope. If this equipment is available, proceed as follows:

- (3) Connect the input of the vertical amplifier of the oscilloscope to the PHONO connections on Terminal strip E3 (Fig. 7) on the rear skirt of the Receiver chassis. The "high" terminal is the second one from the edge of the strip; the first screw is connected to the chassis. Set the frequency-modulated signal generator to approximately 455 kc and connect its output to the control grid cap of the 1st detector (V3) through a fixed capacitor (100 mmf or larger). With the CRYSTAL SELECTIVITY switch at OFF, readjust the signal generator frequency to produce the conventional single-peaked resonance curve on the screen of the oscilloscope. Then turn the CRYSTAL SELECTIVITY switch to position 1. If the grid coil (L27) is correctly tuned the image on the oscilloscope screen will remain symmetrical but will be only about two-thirds as wide as before, indicating an increase in selectivity. The oscilloscope image is also affected by the PHASING control, maximum symmetry occurring at or very near the arrow on its scale. Therefore, when tuning L27, rock the PHASING control back and forth at the same time to secure the best adjustment.
- c. AVC Alignment Check: Leaving all other controls as in Par. 26a, and without changing the signal generator frequency, reduce AUDIO GAIN to 0, switch to AVC and increase SENSITIVITY to 10. Increase AUDIO GAIN to restore half-scale reading on the output meter and adjust the single trimmer capacitor in T6 for minimum output meter reading. The "S" meter reading should "peak" at the same time the output meter reading "dips."
- d. Beat Oscillator Alignment Check: Continuing with controls as above (PAR. 26c), switch off the output meter and plug in a pair of earphones, or replace the meter with a suitable loudspeaker. Turn the SIGNAL-MOD-CW switch to CW and see that the BEAT OSCIL-LATOR control is exactly on 0 (zero). If tone in carphones or speaker is not very low in pitch, readjust the trimmer capacitor near the bottom of T5 until it is. If the beat oscillator is in perfect alignment when this test is made, no sound will be heard since the signal generator and the beat oscillator will be oscillating at the same frequency and there will be no audible differnce or "beat." Check this by turning the BEAT OSCILLATOR control knob slightly off 0 (zero) toward one side or the other. If this results in a tone rising in pitch as the pointer is turned away from 0 (zero) to either side, the beat frequency oscillator is perfectly aligned. If no audible tone can be obtained within the range of the BEAT OSCILLATOR control, adjust the trimmer capachor near the bottom of T5 until an approximate "zero beat" occurs at 0 (zero) setting of the BEAT OSCILLATOR control.

- e. HF Oscillator Calibration Check: The accuracy of the MAIN DIAL calibration depends solely on the HF oscillator frequency, which in this Receiver is 455 kc. (the IF) higher than the signal frequency. Although the frequency of the HF oscillator can be measured directly if accurate frequency-measuring equipment is on hand, it is far simpler to check it by tuning in signals of known frequency, and noting the MAIN DIAL readings. CAUTION: BE SURE THE BAND SPREAD DIAL IS SET AT 100 WHEN MAKING THIS TEST.
- (1) To correct dial calibration, refer to alignment chart (Fig. 13) for location of HF oscillator adjustments as well as signal frequencies at which settings should be made. The output of the signal generator should be unmodulated and SIGNAL-MOD-CW switch on Receiver turned to CW. Set BEAT OSCILLATOR at 0, AUDIO GAIN at 10, AVC-MANUAL on MANUAL, BAND WIDTH at 16. Disconnect output meter and use earphones or loudspeaker to make necessary adjustments by "zero beat" method? Connect signal generator to antenna terminals for this test.
- (2) If the 2.85-6.3 mc band is to be corrected, tune signal generator accurately to 6.3 mc. Tune in signal generator signal at 6.3 mc end of Receiver dial to zero beat. Notice approximate dial error. Turn main dial slightly toward 6.3 mc calibration line until beat note rises to a high pitch. Do not turn dial far enough to raise beat so high it cannot be heard. With alignment screwdriver adjust trimmer capacitor marked HF OSC 6.3 mc (Fig. 13) until beat is again zero. Turn main dial still farther toward 63 me line and make a further adjustment of trimmer capacitor to return to zero beat. Repeat this process as often as necessary to bring dial to exactly 6.3 mc. (The main dial could be set at once on exactly 6.3 mc and trimmer turned enough at one time to produce zero beat, but the step-by-step method is recommended.) Now retune signal generator to exactly 2.85 mc and tune in signal-generator signal at low-frequency end of main dial and correct the calibration step-by-step as before, using inductance trimming adjustment HF OSC 2.85 mc (Fig. 13). When 6.3 mc signal from signal generator is again tuned in at other end of dial, it will be found that inductance adjustment at 2.85 mc has changed correction previously made at 6.3 mc. This is normal. Go back and forth several times from 2.85 to 6.3 mc in order to bring both ends of dial scale into exact agreement with the signal frequency. CAUTION: DURING THIS ADJUSTMENT BE VERY CAREFUL TO ADJUST THE SENSITIVITY CONTROL TO AVOID OVERLOADING.
- f. RF and 1st Detector Alignment Check: Although alignment of these three circuits (1st and 2nd RF and 1st Det) can be checked at the same time as the HF oscillator, it is simpler to consider each check

- as a separate operation. Efficient weak-signal reception, with low receiver noise level and high image rejection ratios, depends on the relative alignment of these three circuits with respect to the HF oscillator and without regard to calibration accuracy.
- (1) Accurate calibration of the signal generator is not required to check these adjustments. Modulation of the signal generator, while convenient, is not strictly necessary. Input to antenna terminals should be through 100 ohms (approximate) including output resistance of signal generator. If signal generator is modulated, Receiver controls should be set as for IF alignment; if unmodulated, set BEAT OSCILLATOR to 2 (either side) and SIGNAL-MOD-CW to CW. Adjust SENSITIVITY for half-scale reading on output meter when signals are exactly in tune.
- (2) Starting with 2.85-6.3 mc band, set main dial at 6.3 mc (BAND SPREAD at 100) and adjust frequency of signal generator for peak deflection of output meter. Then check setting of trintmer marked 1st DET 6.3 mc (Fig. 13). Repeat this procedure on trimmers designated as 2nd RF and 1st RF in same row. If readjustments on one of these settings greatly increases output meter reading, alter SEN-SITIVITY slightly to reduce reading to half-scale. After each adjustment check tuning of Receiver to make sure test signal is still accurately tuned. BAND SPREAD may be used as a vernier for this purpose.

CAUTION: THIS TUNING CHECK IS EXTREMELY IMPORTANT AT HIGH END OF 6.3-14.0 MC AND 13.4-30.0 MC BANDS WHERE THERE IS SOME SLIGHT INTERACTION BETWEEN 1ST DET AND HF OSC CIRCUITS. After checking the three trimmers at high end of this band, turn main dial to 2.85 mc and retune signal generator to suit. Then check the three inductance adjuster settings marked 2.85 mc (Fig. 13) in the same row. Since adjustments at one end of a band also affect the other end of the band (as described under HF OSC alignment), repeat above procedure until no further improvement can be secured. The number of repetitions necessary depends on how much mistuning existed initially. Other bands may be checked in the same manner.

- (3) For best possible efficiency with a particular antenna arrangement, the 1st RF circuits may be adjusted with the antenna connected. This can be done by loosely coupling output of signal generator to antenna system instead of directly to antenna terminals through a 100-ohm resistor. Make sure that signal from signal generator actually reaches Receiver by way of antenna rather than by some form of direct coupling.
- (4) In all the foregoing tests using output meter readings for circuit adjustment it is recommended that earphones (or speaker) be used to monitor the signal. This will avoid false adjustments caused by overloading or freakish responses.

TABLE OF PARTS

Call		3	
C2 Band Spread C3 620 mmf, Mica C4 .02 mf, Paper C5 .05 mf, Paper C6 Trimmer, Mica, 3-30 mmf C7 Trimmer, Mica, 3-30 mmf C8 Trimmer, Mica, 3-30 mmf C9 Trimmer, Mica, 3-30 mmf C10 Trimmer, Mica, 3-30 mmf C11 Trimmer, Mica, 3-30 mmf C12 Trimmer, Mica, 3-30 mmf C12 Trimmer, Mica, 3-30 mmf C13 Trimmer, Mica, 3-30 mmf C14 Trimmer, Mica, 3-30 mmf C15 Trimmer, Mica, 3-30 mmf C16 Trimmer, Mica, 3-30 mmf C17 Trimmer, Mica, 3-30 mmf C18 Trimmer, Mica, 3-30 mmf C19 Trimmer, Mica, 3-30 mmf C10 Trimmer, Mica, 3-30 mmf C10 Trimmer, Mica, 3-30 mmf C11 Trimmer, Mica, 3-30 mmf C12 Trimmer, Mica, 3-30 mmf C13 Trimmer, Mica, 3-30 mmf C14 Trimmer, Mica, 3-30 mmf C15 Trimmer, Mica, 3-30 mmf C16 Trimmer, Mica, 3-30 mmf C17 Trimmer, Mica, 3-30 mmf C18 Trimmer, Mica, 3-30 mmf C19 Trimmer, Mica, 3-30 mmf C19 Trimmer, Mica, 3-30 mmf C10 Trimmer, Mica, 3-30			1
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C4		Band Spread	ļ
C5		620 mmf, Mica	23005-86
C6		.02 mf, Paper	23912-1
C7 Trimmer, Mica, 3-30 mmf Part of 29532-G1 C8 Trimmer, Mica, 3-30 mmf Part of 29520-G1 C10 Trimmer, Mica, 3-30 mmf Part of 29520-G1 C11 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C12 Trimmer, Mica, 3-30 mmf Part of 29533-G1 C13 Trimmer, Mica, 3-30 mmf Part of 29533-G1 C14 Trimmer, Mica, 3-30 mmf Part of 29533-G1 C15 Trimmer, Mica, 3-30 mmf Part of 29534-G1 C16 Trimmer, Mica, 3-30 mmf Part of 29536-G1 C17 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C18 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C19 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C10 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C10 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C11 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C20 Trimmer, Mica, 3-30 mmf Part of 29530-G1 C21 Trimmer, Air, 4-25 mmf Part of 29534-G1 C22 Trimmer, Air, 4-25 mmf Part of 29534-G1 C23 Trimmer, Air, 4-25 mmf Part of 29534-G1 C24 Trimmer, Air, 4-25 mmf Part of 29534-G1 C25 Trimmer, Air, 4-25 mmf Part of 29534-G1 C26 300 mmf, Silvered Mica 23005-86 C27 G20 mmf, Mica 23005-86 C28 .02 mf, Paper 23912-1 C30 .05 mf, Paper 23912-1 C31 G30 mmf, Silvered Mica Part of 29531-G1 C33 .05 mf, Paper 23912-1 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 G73 mmf, Silvered Mica Part of 29531-G1 C36 1500 mmf, Silvered Mica Part of 29531-G1 C37 G300 mmf, Silvered Mica Part of 29531-G1 C38 300 mmf, Silvered Mica Part of 29531-G1 C39 51 mmf, Silvered Mica Part of 29531-G1 C39 51 mmf, Silvered Mica Part of 29531-G1 C39 51 mmf, Silvered Mica Part of 29534-G1 C39 50 mmf, Silvered Mica Part of 29534-G1 C39 50 mmf, Silvered Mica Part of 29534-G1 C39 51 mmf, Si	C5	.05 mf, Paper	23912-2
Trimmer, Mica, 3-30 mmf		Trimmer, Mica, 3-30 mmf Part of 29529-G1	
Color		Trimmer, Mica, 3-30 mmf	į
Trimmer, Mica, 3-30 mmf		Trimmer, Mica, 3-30 mmf Part of 29538-G1	ł
C11	C9	Trimmer, Mica, 3-30 mmf	
Trimmer, Mica, 3-30 mmf	C10	Trimmer, Mica, 3-30 mmi	
Ci3	C11	Trimmer, Mica, 3-30 mmf	
Trimmer, Mica, 3-30 mmf	C12	Trimmer, Mica, 3-30 mmi	İ
C15	C13	Trimmer, Mica, 3-30 mmi Part of 29339-G1	
C16		Trimmer, Mica, 3-30 mmt	
C17 Trimmer, Mica, 3-30 mmf Part of 29533-G1 C18 Trimmer, Mica, 3-30 mmf Part of 29539-G1 C19 Trimmer, Mica, 3-30 mmf Part of 2953-G1 C20 Trimmer, Air, 4-25 mmf Part of 2953-G1 C21 Trimmer, Air, 4-25 mmf Part of 2953-G1 C22 Trimmer, Air, 4-25 mmf Part of 2953-G1 C23 Trimmer, Air, 4-25 mmf Part of 2953-G1 C24 Trimmer, Air, 4-25 mmf Part of 2953-G1 C25 Trimmer, Air, 4-25 mmf Part of 2953-G1 C26 300 mmf, Silver Mica C27 620 mmf, Mica C28 .02 mf, Paper Part of 29537-G1 C30 300 mmf, Silvered Mica C31 620 mmf, Mica C32 .02 mf, Paper Part of 29531-G1 C33 .05 mf, Paper Part of 29531-G1 C34 95 mmf, Silvered Mica C35 673 mmf, Silvered Mica C36 673 mmf, Silvered Mica C37 3300 mmf, Silvered Mica C38 300 mmf, Silvered Mica C39 51 mmf, Silvered Mica C30 300 mmf, Silvered Mica C30 300 mmf, Silvered Mica C30 300 mmf, Silvered Mica C31 300 mmf, Silvered Mica C32 .05 mf, Paper C41 .05 mf, Paper C42 .05 mf, Paper C43 .05 mf, Paper C44 .05 mf, Paper C45 .05 mf, Paper C47 .02 mf, Silvered Mica C48 .05 mf, Paper C49 .05 mf, Paper C40 .05 mf, Paper C41 .05 mf, Paper C42 .05 mf, Paper C43 .05 mf, Paper C44 .05 mf, Paper C45 .05 mf, Paper C46 .05 mf, Paper C47 .02 mf, Paper C48 .85 mmf, Silvered Mica C48 .85 mmf, Silvered Mica, 2% C49 .05 mf, Paper C50 Variable, Air, 100 mmf C51 .05 mf, Paper C52 .05 mf, Paper C53 Variable, Air, 100 mmf C54 .05 mf, Paper C55 Variable, Air, 100 mmf C55 .05 mf, Paper C56 .05 mf, Paper C57 .05 mf, Paper C57 .05 mf, Paper C58 .05 mf, Paper C59 .05 mf, Paper C51 .05 mf, Paper C52 .05 mf, Paper C53 .05 mf, Paper C55 .05 mf, Paper C57 .05 mf, Paper C58 .05 mf, Paper C59 .05 mf, Paper C		Trimmer, Mica, 3-30 mmi	1
C18		Trimmer, Mica, 5-30 mmi	
Trimmer, Mica, 3-30 mmf		Trimmer, Mica, 5-30 mmi	
Trimmer, Mica, 3-30 mmf		Trimmer, Mica, 3-30 mmi	
Trimmer, Air, 4-25 mmf Part of 29534-G1 C22 Trimmer, Air, 4-25 mmf Part of 29534-G1 C24 Trimmer, Air, 4-25 mmf Part of 29528-G1 C25 Trimmer, Air, 4-25 mmf Part of 29528-G1 C26 Trimmer, Air, 4-25 mmf Part of 29537-G1 C27 G20 mmf, Silver Mica 23005-86 C28 .02 mf, Paper .23912-1 C29 .05 mf, Paper .23912-2 C30 300 mmf, Silvered Mica 23003-105D C31 G20 mmf, Mica 23005-86 C32 .02 mf, Paper .23912-1 C33 .05 mf, Paper .23912-1 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 G73 mmf, Silvered Mica Part of 29534-G1 C36 3300 mmf, Silvered Mica Part of 29534-G1 C37 3300 mmf, Silvered Mica Part of 29534-G1 C38 300 mmf, Silvered Mica Part of 29534-G1 C39 51 mmf, Silvered Mica Part of 29534-G1 C30 .05 mf, Paper .23912-2 C41 .05 mf, Paper .23912-2 C41 .05 mf, Paper .23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED C46 "asing, Air, 2-6 mmf (ea.) SA-1 C51 .05 mf, Paper .23912-2 C52 .05 mf, Paper .23912-2 C53 Variable, Air, 100 mmf .SA-1 C54 .05 mf, Paper .23912-2 C55 Variable, Air, 100 mmf .SA-1 C55 .05 mf, Paper .23912-2 C55 Variable, Air, 100 mmf .SA-1 C56 .05 mf, Paper .23912-2 C57 .95 mf, Paper .23912-2 C58 .95 mf, Paper .23912-2 C59 .95 mf, Paper .23912-2 C50 .95 mf, Paper .23912-2 C51 .95 mf, Paper .23912-2 C52 .95 mf, Paper .23912-2 C53 .95 mf, Paper .23912-2 C55 .95 mf, Paper .23912-2 C57 .95 mf, Paper .23912-2 C58 .95 mf, Paper .23912-2 C59 .95 mf, Pa		Trimmer, Mica, 3-30 mmi	
C22 Trimmer, Air, 4-25 mmf Part of 29534-G1 C23 Trimmer, Air, 4-25 mmf Part of 29528-G1 C24 Trimmer, Air, 4-25 mmf Part of 29537-G1 C25 Trimmer, Air, 4-25 mmf Part of 29537-G1 C26 300 mmf, Silver Mica 23005-86 C27 620 mmf, Mica 23912-1 C29 .05 mf, Paper 23003-105D C30 300 mmf, Silvered Mica 23005-86 C32 .02 mf, Paper 23005-86 C32 .02 mf, Paper 23005-86 C32 .05 mf, Paper 23912-1 C34 .05 mf, Paper 23912-1 C34 .05 mf, Paper 23912-2 C34 .05 mf, Silvered Mica Part of 29531-G1 C35 .673 mmf, Silvered Mica Part of 29537-G1 C37 .3300 mmf, Silvered Mica Part of 29537-G1 C38 .300 mmf, Silvered Mica Part of 29537-G1 C39 .51 mmf, Silvered Mica Part of 29537-G1 C39 .51 mmf, Silvered Mica 23912-2 C4		Trimmer, Mica, 3-30 mmi	1
C23 Trimmer, Air, 4-25 mmf Part of 29540-G1 C24 Trimmer, Air, 4-25 mmf Part of 29528-G1 C26 300 mmf, Silver Mica 23003-105D C27 620 mmf, Mica 23005-86 C28 .02 mf, Paper 23912-1 C29 .05 mf, Paper 23912-2 C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23003-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-1 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C36 1500 mmf, Silvered Mica Part of 29537-G1 C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica 23003-36 C39 51 mmf, Silvered Mica 23912-2 C41 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 100 mmf, Mica 23001-48 C44 100 mmf, Mica		Trimmer, Air, 4-25 mini Part of 25534-C1	
C24 Trimmer, Air, 4.25 mmf Part of 29528-G1 C25 Trimmer, Air, 4.25 mmf Part of 29537-G1 C26 300 mmf, Silver Mica 23003-105D C27 620 mmf, Mica 23912-1 C29 .05 mf, Paper 23912-1 C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23003-105D C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-2 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C36 1500 mmf, Silvered Mica Part of 29534-G1 C37 3300 mmf, Silvered Mica Part of 29534-G1 C38 300 mmf, Silvered Mica 23003-96 C39 51 mmf, Silvered Mica 23003-96 C39 51 mmf, Silvered Mica 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43		Trimmer, Air, 4-25 mmi	
C25 Trimmer, Air, 4-25 mmf Part of 29537-G1 C26 300 mmf, Silver Mica 23003-105D C27 620 mmf, Mica 23005-86 C28 .02 mf, Paper 23912-1 C29 .05 mf, Paper 23912-2 C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23005-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-1 C33 .05 mf, Paper 23912-2 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C37 3300 mmf, Silvered Mica Part of 29534-G1 C38 300 mmf, Silvered Mica Part of 29528-G1 C39 51 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 <td></td> <td>Timmer, Air, 4-25 mmi</td> <td></td>		Timmer, Air, 4-25 mmi	
C26		Trimmer, Air, 4-25 mmi	
C27 620 mmf, Mica 23005-86 C28 .02 mf, Paper 23912-1 C29 .05 mf, Paper 23912-2 C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23005-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-1 C34 95 mmf, Silvered Mica Part of 2953I-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica Part of 29538-G1 C39 51 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 ***raising, Air, 2-6 mmf (ea.) SA-1 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C54<		200 mmf Silver Wise	02002 10FD
C28 .02 mf, Paper 23912-1 C29 .05 mf, Paper 23912-2 C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23005-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-2 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 673 mmf, Silvered Mica Part of 29537-G1 C36 1500 mmf, Silvered Mica Part of 29537-G1 C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED NOT USED C46 Canal Ca		620 mmf Miss	23003-1031
C29		02 mmi, Mica	23003-80
C30 300 mmf, Silvered Mica 23003-105D C31 620 mmf, Mica 23005-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-2 C34 95 mmf, Silvered Mica Part of 29531-G1 C36 1500 mmf, Silvered Mica Part of 29534-G1 C37 2300 mmf, Silvered Mica Part of 29534-G1 C38 300 mmf, Silvered Mica Part of 29534-G1 C38 300 mmf, Silvered Mica Part of 29534-G1 C39 51 mmf, Silvered Mica Part of 29538-G1 C39 51 mmf, Silvered Mica Part of 29528-G1 C39 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23003-96 C44 100 mmf, Mica 23001-48 C45 NOT USED C46 Cassing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper C3912-2		05 mf Dunan	23912-1
C31 620 mmf, Mica 23005-86 C32 .02 mf, Paper 23912-1 C33 .05 mf, Paper 23912-2 C34 95 mmf, Silvered Mica Part of 29531-G1 C35 673 mmf, Silvered Mica Part of 29534-G1 C36 1500 mmf, Silvered Mica Part of 29537-G1 C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica Part of 29528-G1 C39 51 mmf, Silvered Mica 23012-2 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf C55 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		300 mmf Silvand Miss	23912-2
C32		620 mmf Mica	23003-1031
C33		02 mf Paper	23003-00
C34 95 mmf, Silvered Mica Part of 29531-G1		05 mf Paper	23712-1
C35 673 mmf, Silvered Mica Part of 29531-G1 C36 1500 mmf, Silvered Mica Part of 29534-G1 C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica Part of 29528-G1 C39 51 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 Casing, Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 <		95 mmf Silvered Mica	6195
C36		673 mmf Silvered Mica Part of 29531-G1	0173
C37 3300 mmf, Silvered Mica Part of 29537-G1 C38 300 mmf, Silvered Mica 23003-50 C39 51 mmf, Silvered Mica 23912-2 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 "asing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		1500 mmf. Silvered Mica Part of 29534-G1	
C38 300 mmf, Silvered Mica Part of 29528-G1 C39 51 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED C46 Casing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 .05 mf, Paper 23912-2 .05 mf, Paper 23912-2 .05 mf, Paper 23912-2 .05 mf, Paper .05 mf, P		3300 mmf. Silvered Mica Part of 29537-G1	ŀ
C39 51 mmf, Silvered Mica 23003-50 C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		300 mmf. Silvered Mica Part of 29528-G1	
C40 .05 mf, Paper 23912-2 C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C55 Variable, Air, 100 mmf SA-1 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		51 mmf. Silvered Mica	23003-50
C41 .05 mf, Paper 23912-2 C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		.05 mf, Paper	23912-2
C42 120 mmf, Silvered Mica 23003-96 C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		.05 mf, Paper	23912-2
C43 100 mmf, Mica 23001-48 C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 "asing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2			23003-96
C44 100 mmf, Mica 23001-48 C45 NOT USED SA-179 C46 basing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		100 mmf, Mica	23001-48
C45 NOT USED C46 Saing. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2			23001-48
C46 Carring. Air, 2-6 mmf (ea.) SA-179 C47 .02 mf, Paper 23912-1 C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2			
C48 85 mmf, Silvered Mica, 2% 6180 C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2			
C49 .05 mf, Paper 23912-2 C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2	C47		
C50 Variable, Air, 100 mmf SA-1 C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2	C48		
C51 .05 mf, Paper 23912-2 C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2	C49		
C52 .05 mf, Paper 23912-2 C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2	C50		·
C53 Variable, Air, 100 mmf SA-1 C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2			
C54 .05 mf, Paper 23912-2 C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper 23912-2 C57 .05 mf, Paper 23912-2		.05 mf, Paper	
C55 Variable, Air, 100 mmf SA-1 C56 .05 mf, Paper	C53		
C56		.05 mf, Paper	23912-2
C57 .05 mf. Paper			
C57		.05 mf, Paper	
C58 Variable, Air, 100 mmf SA-1		.05 mf, Paper	23912-2
	C58	Variable, Air, 100 mmf	3A-1

TABLE OF PARTS—Cont.

CIRCUIT	DESCRIPTION	PART No.
REF. No.	CAPACITORS—Continued	I ARI 110.
	.05 mf, Paper	23912- 2
C59	5 mmf, Silvered Mica	23003-75
C60	Variable. Air, 100 mmf	SA-1
C61	.05 mf, Paper	23912-2
C62	51 mmf, Mica	23001-59
C63	51 mmf Mica	23001-59
C64	05 mf Paper	23912- 2
C65	51 mmf Mica	23001-59
C66	Variable Air 100 mmf	SA-197
C67 C68	100 mmf Mica	23001 -48
C69	Variable Air 9 mmf	SA-170
C70	05 mmf Silvered Mica	6195
C71	620 mmf Mica	23005-86
C72	25 mf, Paper	23912-38
C73	.05 mf, Paper	23912-2
C74	.05 mf, Paper	23912-2 SA-1
C75	Variable, Air, 100 mmf	23015-16
C76	5100 mmf, Mica	23912-10
C77	.05 mf, Paper	23912-2
C78	.05 mf, Paper	23912-2
C79	.05 mf, Paper	23912-2
C80	.05 mf, Paper	23912-2
C81	.05 mt, Paper	23912-1
C82	.05 mf, Paper	23912-2
C83	40 mf. Flectrolytic, Dry	6171
C84	25 mf, Paper	23912-38
C85	25 mf, Paper	23912-38
C86	.23 mi, 1 upor	
	COILS	
Ll	Assembly, Antenna transformer, 1.24-2.86 mc	29529-G1
$\overline{L}2$	ALl. Amtonno transformer, 2.85-0.5 MC	29532-G1
L3	1 1 1 American transformer 13.4-30.0 MC	29538-G1
L4	Assembly, Antenna transformer, 540-1240 kc	29520-G1
L5	A	29535-G1
L6	Not Used	
L7	Not Used	
L8	Not Used Not Used	
L9	Not Used	
L10	Assembly, R.F. transformer, 1.24-2.86 mc	29530-G1
Lll	Assembly, R.F. transformer, 2.85-6.3 mc	29533-G1
L12	Assembly, R.F. transformer, 13.4-30.0 mc	29539-G1
L13 L14	Assembly RF transformer, 540-1240 KC	29521-G1
L14 L15	Assembly RF transformer, 6.3-14.0 mc	29536-G1
L13 L16	Assembly Same as [.]]	29530-G1
L17	Assembly Same as I.12	29533-G1
L18	Assembly Same as I.13	29539-G1
L19	Accomply Same as 1.14	29521-G1
	Assembly Same as 1.15	29536-G1
L21	Accembly Oscillator Coil, 1.24-2.86 mc	29531-G1
L22	Assembly Oscillator Coil, 2.85-6.3 mc	29534-G1
L23	Assembly Oscillator Coil, 13.4-30.0 mc	29540-G1
L24 ·	Assembly, Oscillator Coil, 540-1240 ke	29528-G1
L25	Assembly, Oscillator Coil, 6.3-14.0 mc	29537-G1 6146
L26	Universal, 7/41 Litz., iron dust core	6147
L27	Universal, 7/41 Litz., iron dust core 3 pie universal 7/41 Litz., ceramic core	2003-7
I.28_`	3 pie universal 1/41 Litz., ceramic core	1 47VJ*A

TABLE OF PARTS-Cont.

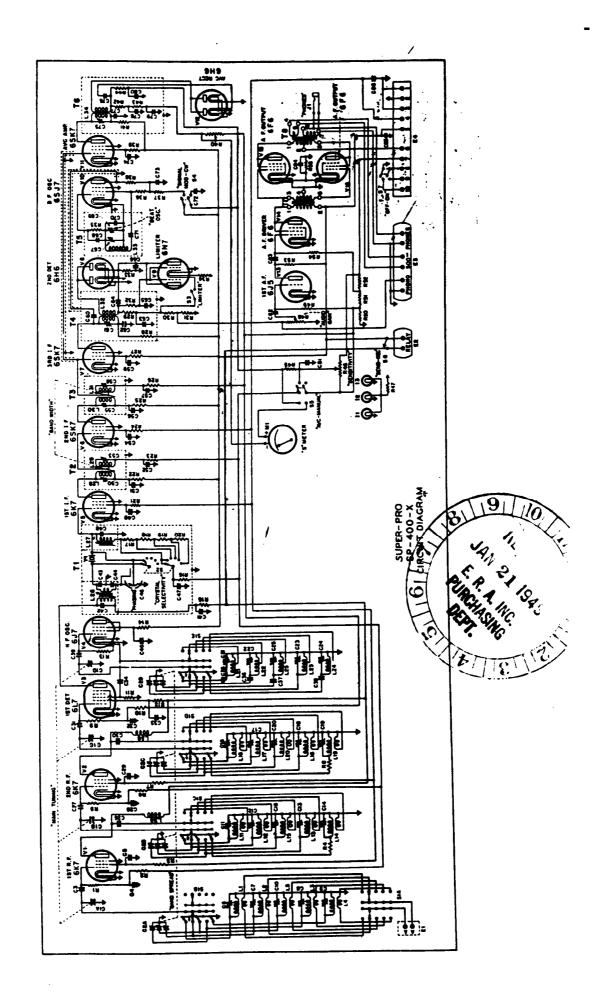
CIRCUIT		1
Ref. No.	DESCRIPTION -	PART No
	COILS—Continued	•
L29	3 pie universal 7/41 Litz., ceramic coil	3990
L30	Same as L28	2903-A
L31	Same as L29	3990
L32	Universal, 7/41 Litz, ceramic core	4907
L33	3 pie universal 7/41 Litz, ceramic coil	2931
L34	Universal, 7/41 Litz., ceramic core	4906
L35	Choke Coil, 5 pie universal R.F. choke, ceramic core,	4700
LJJ	wire leads	609-1
L36	Choke Coil, Same as L35	609-1
11 11	JACK, JK-34-A, Phone Jack (headset)	5066
Ml	Motor 0 200 miles ack (neadset)	4903
MII	Meter, 0-200 micro-ampere movement	4903
	RESISTORS	
Rl	500,000 ohms, 1/3 W	4050
	10.000 -k 1/ 397	4959
R2	10,000 ohms, ½ W	19309-73
R3	2,000 ohms, ½ W	19301-206
R4	20 ohms, ½ W	19301-183
R5	500,000 ohms, 1/3 W	
R6	10,000 ohms, ½ W	19309-73
R7	2,000 ohms, ½ W	19301-206
R8		19301-183
R9	500,000 ohms, 1/3 W	4959
R10	10,000 ohms, ½ W	19309-73
RH	50,000 ohms, 1/3 W	4960
R12	24,000 ohms, 2 W	19304-202
R13	50,000 ohms, ½ W	
R14	12,000 ohms, 2 W	19304-44
R15	2.000 ohms, ½ W	19301-206
R16	10,000 ohms, ½ W	
R17	24 ohms 14 W	19301-178
R18	24 ohms, ½ W 51 ohms, ½ W	19301-187
R19	300 ohms, ½ W	19301-167
R20	2,000 ohms, ½ W	19301-196
R21	2,000 ohms, ½ W	19301-206
R21	2,000 ohms, ½ W	
	2,000 ohms, ½ W	19391-206
R23	10,000 ohms, ½ W	19309-73
R24	2,000 ohms, ½ W	19301-206
R25	2,000 ohms, ½ W	19301-206
R26	19,000 ohms, ½ W	19309-73
R27	51,000 ohms, 1 W	
R28	2,000 ohms, ½ W	19301-206
R29	100.000 ohms, ½ W	19301-80
R30	75,000 ohms, ½ W	19301-215
R31	51,000 ohms, ½ W 1 Megohm, ½ W	19301-171
R32	1 Megohm, ½ W	19301-104
R33	240,000 ohms, ½ W	19301-155
R34	4 ohms, 5 W	19431-1
R35	100.000 ohms, ½ W	19301-80
R36	510,000 ohms, ½ W	19309-159
R37	5,100 ohms, ½ W	19301-210
R38	51,000 ohms, ½ W	
R39	51,000 ohms, 1 W	10303 100
		4932
R40	1,000 ohms, Potentiometer	
R41	2,000 ohms, ½ W	19301-206
R42	24,000 ohms, ½ W	19301-213
R43	10,000 ohms, ½ W	19309-73
R44	1 Megohm, ½ W	
R45	2 Mezohm. 1/2 W	1 19301-169

TABLE OF PARTS-Cont.

CIRCUIT	DESCRIPTION	PART NO
Ref. No.	RESISTORS—Continued	
	RESISTORS—Communication	5023
R46	50,000 ohms, Potentiometer	19431-1
R47	4 ohms, 5 W	4919
R48	250,000 ohms, Potentiometer	19309-159
R49	510,000 ohms, ½ W	19301-196
R50	300 ohms, ½ W	19301-38
R51	1,800 ohms, ½ W	19303-169
R52	3,000 ohms, 1 W	19303-182
R53	51,000 ohms, 1 W	19309-159
R54	510,000 ohms, ½ W	19430-30
R55	750 ohms, 10 W	17400-00
	SWITCHES	
SI	10 pole, 5 position, 5 section	
S2	Water type 6 nosition	4911
S3	SPST rotary snap	4916
S4	DDST rotary snan	5733
S5	DDST toggle	2990
S6	SDST rotary snan	5729
S7	DPST toggle	2983-1
~,	TRANSFORMERS	-
m,	Tile According Variable selectivity quartz crystal filter	29555-G1
T1 T2	W Llo coloctivity IF transformer	SA-166A
	Same as T2 Fixed selectivity, I.F. transformer	SA-166A
T3 T4	Fixed selectivity, I.F. transformer	SA-167A
T5	ASS to oscillator assembly	SA-169A
T6	Fixed selectivity. I.F. transformer	SA-168A
T7	A E teansformer, nush-pull input	4887
T8	A.F. transformer, push-pull output	4888
	TUBES	
V1, V2, V5	6K7	16244-1
	6L7	16212-1
V3	6J7	16220-1
V4 W	1 ° 5	16245-1
V6, V7, V11	6H6	16202-1
V8, V12	6N7	16246-1
V9	6SJ7	16236-1
V10	1 ° =	16209-1
V13 V14 V15 V16		16239-1
V14,V15,V16	Connector Cable, Nine wire, with two 10 terminal	1
W1	connector strips	SA-35
W2	Connector Cable Eight wire, with one 10 terminal	1
₩ 4	connector strip (special order only)	SA-67
X1-X4	Tribe Socket, Molded octal, low-loss bakelite	10002-1
X5-X16	Tribe Socket, Molded octal, black bakelite	10003-1
Yı	Quartz Crystal, Resonator type, ground for 455 kc	6338
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TABLE OF PARTS—Cont.

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CIRCUIT	DESCRIPTION -	PART No.
Ref. No.	DESCRIPTION	L'AMI 140.
	POWER SUPPLY	
	CAPACITORS	
C1	Paper 1 mf, 1000 VDCW	23843-4
C2_		23842-13
C3-A-B-C		23842-28
C4-A-B-C	8-8-8 mi, 450 VDCW Dry Electrolytic	23842-28
E 3	Fuse Holder	15923-1
F1	Fuse, 2 amp. 250 V, glass enclosed	15928-7
	Filter Chales 160 shows 95h at 160 mg	0001
L1 L2	Filter Choke, 160 ohms, 25h at 160 ma. Filter Choke, 1150 ohms, 50h at 110 ma.	2981 4819
1.2	The Chore, 1100 Chino, Oth at 110 Line	4017
	RESISTORS	
Rı	18,000 ohms tapped at 9500, 10 watt	4946
RIA	8500 ohms Part of R1	
RIB	9500 ohms Part of Rl	
R2	18,000 ohms tapped at 6500, 6500, 10 watt	3997
R2A R2B	6500 ohms Part of R2	
R2C	6500 ohms Part of R2	
	TRANSFORMER	
~		4003
Tl	50-60 cycle, primary tapped at 105, 115, 125V	4801
	TUBES .	
V 1	5U4G	16215-1
$\dot{\mathbf{V}}_{2}$	5Y3GT/G,	16252-1
X1.X2	Tuhe Socket, Molded Octal, black hakelite	16083-1
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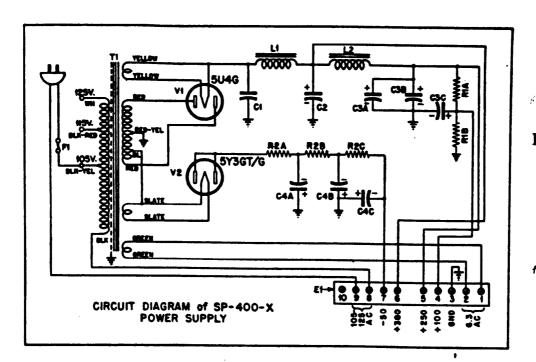


Fig. 10— Power supply diagram.